Do It Yourself 4x4 switch for Alfa Romeo 33 16v Permanent 4

ver. 1.03

I suggest you to read all from page one to end so you could know better what and why are you doing on car and what will it affect but if you are to jumpy please read at least pages 1 and 2 before jumping to 26 and higher.

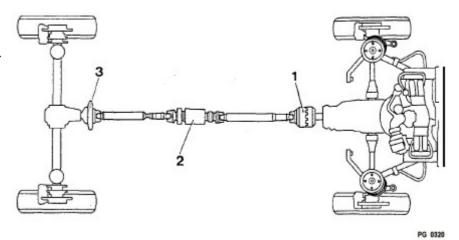
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I wish specially to thank Keith Walker for supplying me with all needed data for making this manual because without his help, knowledge, patience and readiness to share information I wouldn't be able to learn and make this manual and also to James Barrett, Dave Peto, Lucas Lardinois and all other people who answered to my questions when I asked them.

How Permanent 4 system works

On vehicles with permanent four-wheel drive new technical solutions have been adopted characterized by a series of devices able to guarantee optimal traction even under critical road holding conditions. These results have been obtained thanks to the adoption of a central "viscous coupling" able to transfer part of the deflecting torque from one drive shaft to another whenever there is wheel slip due to bad road conditions. Under good road holding conditions the vehicle behaves liked a front wheel drive



vehicle but has the advantage that the rear axle permanently contributes to the thrust with a small torque (about 5%) transferred by the viscous coupling which, like a differential device, allows small differences in the speed of the front and rear wheels. Drive is transmitted to the viscous coupling (2) from the electromagnetic coupling (1) which is controlled by an electronic control unit which automatically engages/disengages it in accordance with evaluation parameters set by the control unit itself and measures by the relevant sensors and components. The rotating mass (3) located at the end of the drive shaft enables the vibrations generated by the imbalance of the system to be absorbed.

- 1 Electromagnet coupling
- 2 Viscous coupling
- 3 Rotating mass

- 4. Body
- 5. Shaft
- A. Integral disc with coupling body 4
- B. Integral disc wit shaft 5

Electromagnetic coupling (1)

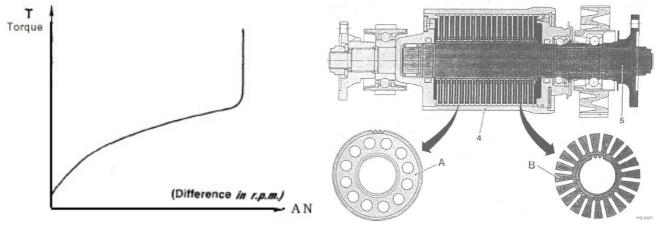
The electromagnetic coupling forms part of a sophisticated system of control managed by a specific control unit which, from the-processing of the data measured by a series of sensors, manages the traction on the basis of the best road holding conditions obtained trough the disengagement of the four-wheel drive which is the normal operational state.

The-functions of the system are basically as follows:

- Engagement/disengagement of the coupling
- Anti-disengaging function
- Self diagnose.

Viscous coupling (2)

As shown in the following page the connection between the two drive shafts (front and rear) is formed by a special silicone fluid in which discs "A" and "B" are immersed. These discs are integral with body 4 and with the shaft 5 (through a grooved coupling). Under normal conditions, as already described, with a minimum difference in the speed of the two discs, a minimum torque is transferred as the traction is almost entirely on the front axle. When one of the drive shafts is slipping resulting in a great difference in speed between the two disks, (e.g. front wheels on ice and rear wheels **on** dry road) there is an increase in temperature resulting in a compression of the disks and relative blocking of the coupling itself.



FOUR-WHEEL DRIVE

33 16V 🚓



Permanent 4

Description

The "33 Permanent 4" is a vehicle with Permanent four-wheel drive on which advanced technical solutions have been adopted characterized by a series of devices able to permit optimal traction even under critical road-holding conditions.

These results have been obtained by the addition of a "central viscous coupling" permitting part of the deflecting torque of a drive shaft to be transferred to the other whenever slipping conditions are encountered due to insufficient road holding by the tyres.

Under good road holding conditions though, the vehicle responds like a front-wheel drive with the advantage that the rear wheels participate permanently in the drive force through a small couple (approx. 5%) transferred to it by the viscous coupling that, like a differential device, permits small differences in speed between the front and rear wheels.

Drive is transmitted to the viscous coupling by the electromagnetic coupling (M22) and is managed by the electronic control unit (N50) which engages/disengages drive under conditions defined by the evaluation parameters of the control unit through the use of special sensors.

Introduction of the viscous coupling also facilitates reengagement of traction when the necessity to disengage it has been detected (managed by the control unit only) following particular conditions:

The electromagnetic coupling is continuously engaged but the system has a safety braking characteristic which, after having obtained the consensus of the two stop switches (H3 -H49), automatically disengages four-wheel drive 0.001 seconds after release of the switches if a deceleration of 0.2 g is exceeded. Deceleration is not controlled at speeds lower than 50 km/hr; four obvious reasons of co-existance between this type of four-wheel drive and the ABS system.

The system is fitted with an antidisengagement characteristic based on the monitoring of magnetic disturbance which results when the teeth of the coupling do not engage.

The sensor is a coil (L42) situated near the coupling.

This safety characteristic functions on guided engagement after the brake pedal has been released following intervention of the deceleration protection. If after 0.1 seconds from the engagement signal the difference in angular velocity between the two gears exceeds the angle corresponding to 8 teeth, the control unit prevents engagement.

Coupling is then repeated every 0.3 seconds up to 32 times.

If after this, the coupling is still not engaged, the system enters in failure signalling the anomalous condition on the instrument panel. The next attempt to engage the coupling will be possible only when the system has been re-set.

Anti-disengagement control is carried out at speeds between 50 and 150 km/hr. After this limit the difference in angular velocity is outside the limits of danger

and in any event, the viscous coupling is able to absorb the differences in speed of the drive

If the supply voltage is less than 10V when the coupling is engaged, the electronic control interrupts the command to the coupling without the failure warning light (D32) being illuminated, permitting automatic reengagement as soon as the voltage exceeds 10V.

A system failure warning lamp (D32) is situated on the instrument panel.

This warning lamp is illuminated for 1.5 seconds after rotation of the ignition key to the "MARCIA" position.

The system is equipped with an autodiagnosis characteristic and diagnostic data is transmitted through the Alfa Tester which is able to signal (together with the system failure warning lamp) the following anomalies:

Absence of speedometer sig-

In order to ensure operating conditions with the ABS system, if the control unit does not receive the speedometer signal for a period of over 120 seconds, four-wheel drive is disengaged by depression of the brake pedal regardless of the force of the deceleration.

After approximately 0.4 seconds from release of the brake pedal, four-wheel drive is re-engaged. With the vehicle stopped, after 120 seconds, at each activation of the brake pedal the drive is disengaged and re-engaged with the successive release of the pedal.

Absence of the speedometer signal does not cause illumination of the system failure warning light.

Absence of stop signal.

The control unit is pre-set to receive the signals from two switches acting contemporaneously and connected to the brake pedal. In case of malfunction of either (or their fuses), the system failure warning light is illuminated.

The control of the stop switches is carried out when the vehicle is in movement.

From the moment that a discrepancy between the two stop signals is detected, a four-second timer is activated.

After the four seconds have elapsed, if the two stop signals are not equal, only the first braking anomaly is counted. This procedure is repeated eight times (in the event of signal dissymmetry). At the 9th braking anomaly (T > 36 sec.) the system enters in failure and the relative warning lights are illuminated and the coupling is disengaged. If on the other hand during the diagnostic phase the symmetry between the two stop signals is restored, the count of the braking anomalies is set to zero and the system is re-set for a new control. The presence of the second stop switch is an additional safety device necessary when considering the danger caused by the traction failing to disengage as a result of malfunction of the fuse or normal stop switch.

As a rule it is the first of the two switches that closes and gives the consensus for the calculation of deceleration. For re-engagement of the traction both switches must be relased (which must be mechanically separated but synchronized in their actioning).

Interruption of anti-disengagement sensor.

The control unit sends a signal to the sensor so that a return signal is obtained verifying the continuity of the connection even when disengagement is not detected.

It it is interrupted, the system failure warning light is illuminated and the supply to the part concerning power supply and consequently the coupling is interrupted.

Short circuiting of the coil is not checked.

Short circuit or interruption of the 4x4 coupling coil.

Also in this case the coil is continuosly monitored by the control unit and in both cases (short-circuit or interruption), the system failure warning light is illuminated and the supply to the part concerning power supply is interrupted.

The four-wheel drive is obviously disengaged.

Anomaly in the part concerning power supply.

Regarding the internal parts of the control unit.

In the event that an anomaly in one of these is detected, the control unit illuminates the system failure warning light and interrupts supply to the part concerning power supply.

Missing or burnt out system failure warning lamp.

This anomaly can be detected when the ignition key is rotated from "GARAGE" to "MARCIA" as

the lamp should come on for 1.5 seconds.

With the system failure warning lamp burnt out or missing fourwheel drive is disengaged.

Short circuit or interruption of safety relay.

The faults are detected on the relay coil and not on its contact. Faulty contact is detected as a fault on the 4x4 coupling (and cannot be distinguished from it).

In the event of one of the two faults being detected, fourwheel drive is disengaged and the system failure warning light is illuminated.

In the event that it becomes necessary to carry out the following operations:

- Dynamic balancing with wheels on vehicle
- Towing
- Power testing on a roller bench. the electromagnetic coupling must be disconnected as there must be no transmission between the front and rear shafts.

This result can be otained by turning the ignition key to "GARAGE" or withdrawing from the supply relay, the fuse (30A) protecting the coupling supplu circuit, situated in the service compartment.

KEY

A:	STARTING - RECHARGING	B46	Two-tone hom control switch
		B47	Sunroof motor control switch
A1	Battery	B48	Interphone system control switch
A2	Alternator	B49	Talk/listen switch
A3	Alternator with integral electronic voltage regulator	B50	Siren control switch
A4	Voltage regulator	B51	Driver's seat heater control switch
A5	Ignition distributor	B52	Front right seat longitudinal adjusting switch
A5a	Ignition distributor A	B53	Front power window full acting switch
A5b	Ignition distributor B	B54	Front left seat longitudinal adjusting switch
A6	Impulse generator	B55	Luggage compartment opening control switch
A7	Rotor	B56	Rear right seat adjusting device switch
A8	Ignition coil	B57	Rear right seat heating device switch
A8a	Ignition coil A	B58	Rear left seat adjusting device switch
A8b	Ignition coil B	B59	Rear left seat heating device switch
A9	Coil resistance	B60	Cluster warning light operation check push-button
A10	2-way connector for coil	B61	Fuel filler cap opening switch
A11	Starter motor	B62	Front right seat heating device switch
A12	Spark plugs	B63	Front right seat height adjusting switch
A13		B64	Cruise control "OFF", "RESUME" switch
	Pre-heating glow plugs	B65	Cruise control "SET ACC.", "SET DEC." switch
A14	Alternator cable terminal board	B66	
			Position/Hazard/Fuel flap light control push-button panel
_	MANUAL ELECTRIC CONTROL C	B67	Controlled damping suspension shock-absorber control
B:	MANUAL ELECTRIC CONTROLS	500	board
	A CONTRACTOR OF THE CONTRACTOR	B68	Combination switch unit
B1	Ignition switch	B69	Headlight aiming control device
B2	Windscreen wiper control	B70	Rear windscreen washer-headlight washer windscreen
B3	Windscreen and/or headlight washer pump control	_	washer pump control
B4	Control for side lights, flashing, low/high beam headlights	B71	Front electric window double control switch (LH and RH)
B5	Horn control switch	B72	Four-wheel drive control switch
B6	Direction indicator light control	B73	Vehicle lift switch
B7	Low beam flashing control switch	B74	Vehicle lower switch
B8	High beam flashing control switch	B75	Driver's seat memory panel
B9	Heated rear window control switch	B76	Front right-hand seat lumbar support regulation switch
B10	Fog light control switch	B77	Front left-hand seat lumbar support regulation switch
B11	Rear fog light control switch	B78	Front right-hand seat rear tilt regulation switch
B12	Road hazard lights control switch	B79	Front left-hand seat rear tilt regulation switch
B13	Passenger compartment front roof lamp control switch	B80	Front right-hand seat vertical - longitudinal regulation switch
B14	Passenger compartment rear roof lamp control switch	B81	Front left-hand seat vertical - longitudinal regulation switch
B15	Passenger compartment roof lamp control switch	B82	Front right-hand seat front tilt regulation switch
B16		B83	Front left-hand seat front tilt regulation switch
	Cluster lighting dimmer rheostat	B84	
B17	Gearbox oil level warning light switch	D04	Front rifht-hand rear tilt, front tilt, longitudinal and vertical
B18	Front right door-locking control switch	DOE	regulation switch unit
B19	Front left door-locking control switch	B85	Front left-hand rear tilt, front tilt, longitudinal and vertical
B20	Interior door-locking switch	B.00	regulation switch unit
B21	Front right power window control switch	B86	Front left-hand seat heating switch
B22	Front left power window control swtich	B87	Boot release switch with glovebox light
B23	Rear right power window control switch	B88	Light dimmer rheostat (DIM-DIP)
B24	Rear left power window control switch		
B25	Rear power window inhibitor switch		•
B26	Rear power window and rear cigar lighter inhibitor switch	C:	INSTRUMENTS
B27	Front seat height adjustment control switch		
B28	Front left backrest adjustment control switch	C1	Electronic rev-counter
B29	Front right backrest adjustment control switch	C2	Electronic speedometer
B30	Door electric rear view mirror control switch	C3	Voltmeter
B31	Electric aerial control switch	C4	Fuel level gauge
B32	Windscreen washer pump control	C5	Oil pressure gauge
B33	Front spot light switch	C6	Coolant temperature gauge
B34	Rear left spot light switch	C7	* Clock
B35	Rear right spot light switch	C8	Space free for instrument
B36	Right door rear view mirror double control switch	C9	Turbo charger air pressure gauge
	▼		
B37	Parking light control switch	C10	Cluster (*)
B38 .	Rear window wiper control switch	C11	ALFA ROMEO Control display
B39	Trip odometer recall microswitch	C12	Performance gauge display
B40	Trip odometer reset microswitch	C13	Optoelectronic cluster
B41	VF electronic rheostat	C14	Warning lamp panel
B42	Lamp dimmer rheostat	C15	Door lock actuated LED
B43	Internal control switch for door unlock	C16	Display check with clock
B44	Rear spot light control switch	C17	Odometer module on instrument panel
B45	Recognition light control switch		

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G49 Connection available G50 Presetting for loud speaker cables G51 Presetting for car radio cables G52 Fuse box ground G53 Engine compartment ground compartment gro	G48	Connection between electric door mirror and left-side		
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G53 Engine compartment ground G950 Connection for ignition switch G53a Engine compartment ground - right side G95P Connection for door services G53b Engine compartment ground - left side G95Q Connection for performance gauge G54 Passenger compartment ground G95R Connection for heated rear window G54a Passenger compartment ground - right side G95S Connection for cluster G54b Passenger compartment ground - left side G95V Fuses G55 Hood ledge panel ground G96 Single connector for ALFA ROMEO Control - cluster G56 Branch terminal board G97 Connection for left doors services G57 Presetting for fuel cut-off solenoid valve G98 Connection for right doors services G58 Connection for cigar lighter G99a Connection for engine dashboard A		•	G95N	Connection for battery
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G53b Engine compartment ground - left side G54 Passenger compartment ground - right side G54 Passenger compartment ground - right side G54 Passenger compartment ground - right side G55 Passenger compartment ground - left side G55 Hood ledge panel ground - right side G56 Branch terminal board - right side G57 Presetting for fuel cut-off solenoid valve G58 Connection for cigar lighter G59 Connection for performance gauge G95C Connection for heated rear window G95S Connection for cluster G95S Connection for cluster G95S Connection for ALFA ROMEO Control - cluster G97 Connection for left doors services Connection for right doors services Connection for right doors services G998 Connection for engine dashboard A				-
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	G57	Presetting for fuel cut-off solenoid valve		·
	G58	Connection for cigar lighter		
			G99b	Connection for engine dashboard B
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G:	FUSEBOX - CONNECTIONS - GROUNDS (Continued)	G156	Front-right door wiring - front-right door sensor connection
G99c	Connection for engine dashboard C	G157	Front-left door wiring - front-left door sensor connection
G99d	Connection for engine dashboard D	G158	Rear-right door wiring - rear-right door sensor connection
G99e	Connection for engine dashboard E		Rear-left door wiring - rear-left door sensor connection
G100	Connection for console - doors wiring		Front-right door wiring - ground lighting lamp connection
G101	Trip Computer connection	G161	Front-left door wiring - ground lighting lamp connection
G102	Optoelectronic cluster connector	G162	Rear-right door wiring - ground lighting lamp connection
G103	Connection for grounds to brake fluid tank		Rear-left door wiring - ground lighting lamp connection
G104	Connection for roof panel left upright		Board wiring - conditioning unit wiring connection
G105	Connection for ashtray lamp		Door service wiring - conditioning unit wiring connection
G106	Seat grounds		Front door wiring - front right door wiring connection
G107	Connection for fuel pump		Front door wiring - rear right wiring connection
G108	CEM wiring ground		Front door wiring - front right door wiring connection
G109	Injection wiring connection	G168a	a Front door wiring and rear left door wiring one-way
	Thermostat wiring ground	0400	connection
	Connection for dashboard instruments wiring		Front door wiring - rear left wiring connection
	a Connection A for roof wiring		Board wiring - rear right wiring connection
	Connection B for roof wiring		Board wiring - rear left wiring connection
	Connection C for roof wiring		Door wiring - sunroof connection
	Connection D for roof wiring		Console wiring - front door wiring connection
	Connection E for roof wiring		Steering column support ground
	Connection for front left fender		Board wiring - fog light wiring connection
	Connection for outside temperature sensor		Roof panel ground
-	Connection for tow bar vehicle socket		Door service wiring - board wiring connection
	Connection for tow bar trailer plug		Preset connection for seat height adjustment switch
	Connection for engine compartment lamp		Rear left wiring - roof lamp wiring connection
	Connection for luggage compartment lamp		Rear left wiring - front door wiring connection
	Courtesy mirror light connection		Rear left wiring - rear console wiring connection
	Map light connection		Console area ground
	Car electric system connection		Rear console wiring - front right seat connection
	Ignition wiring connection		Rear console wiring - front left seat connection
	Pedal-board ground		Luggage compartment left-side ground
	ABS system connection		Luggage compartment right-side ground
	ABS system fuse box		Single connection in rear left wiring Single connection in rear right wiring
	ABS system electromagnetic switch protection fuse		Rear seat wiring - rear console wiring connection
	Recognition light fuse box	_	
	Transciever fuse box		Rear seat wiring connection Rear left wiring - rear left door wiring connection
	Two-tone horn left-side engine compartment connection		Preset connection for trailer stop signal
_	Switch connection Ground on upper cover		Preset connection radio aerial
	Ground on upper cover Ground on manifold		Rear left wiring - central side light wiring connection
	a Electronic ignition-injecton connection wiring A		Preset connection for rear left loud-speaker
	Electronic ignition-injection connection wiring B		Preset connection for rear right loud-speaker
	Front left upright connection		Rear right wiring - rear right door wiring connection
	Rear window back-shelf wiring connection		Rear right wiring - boot lid lock wiring connection
	Front side-marker intermediate connection		Rear right door wiring connection
	Injection supply wiring connection		Preset connection for radio headphones control unit
	Combination switch headlight unit connection		Heated rear window fuse (30A)
	Interphone system control unit connection		ABS System ground
G140	Fuel pump intermediate connection to service panel		Rear right wiring - front door wiring connection
	Rear side-marker intermediate connection		Front right sensor connection - ABS
	Engine service connections		Front left sensor connection ABS
	Service central compartment ground		Rear right sensor connection - ABS
_	Boot lid wiring connection		Rear left sensor connection - ABS
	Intermediate connection for injection switch cables		Front left power window connection
	Tachymeter connection		Rear right wiring - rear console wiring connection
_	Rev-counter sensor connection		Door wiring - rear console wiring connection
	Under-dashboard ground		Cluster intermediate connection for gearbox oil level
	Board wiring with engine compartment right-side wiring		signal
	connection	G212	Cluster internal connection for ABS warning light
G150	Board wiring with engine compartment left-side wiring		signals and seat belts
	connection	G213	Cluster internal connection for ABS warning light, seat
G150a	Additional wiring connection header with left-hand engine		belts and gearbox oil level
	compartment wiring	G214	Instrument connection for ABS warning light signals
G151.	Board wiring with engine service compartment wiring		and seat belts (CA)
,,	connection	G215	Instrument internal connection for ABS warning light
G152	Glow plug pre-heating timing fuse (50a)		signals and seat belts
	Ground under diesel filter	G216	Preset connection for power window control unit
	Engine wiring - board wiring connection	G217	Preset connection for front left loud-speaker
	a Right seat adjustment wiring connection	G218	Preset connection for front right loud-speaker
	Left seat adjustment wiring connection	G219	Sunroof connection
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G: FUSEBOX - CONNECTIONS - GROUNDS (Continued)

- G220 Coil power module connection for rev-counter
- Jumper connection for power window wiring
- G222 Cruise Control Actuator Cruise Control CU connection
- G223 Preset connection for Cruise Control clutch push-button
- G224a Right passive seat belt wiring connection
- G224b Left passive seat belt wiring connection
- G225a Right passive seat belt control unit switch wiring connection
- G225b Left passive seat belt control unit switch wiring connection
- G226a Right passive seat belt wiring ground connection
- G226b Left passive seat belt wiring ground connection
- G227b Under-fender services wiring connection
- G228 Board wiring cooling electric fan motor wiring connection
- Starting signal and "Over-boost" warning light wiring G229 connection
- G230 Ground on starting distributor bracket
- G231 Board wiring automatic transmission wiring connection
- G232 Jumper connection preset for Motronic control unit (manual/automatic transmission versions)
- G233 Board wiring automatic transmission gear-lever wiring connection
- G234 Interphone control unit connection A
- G235 Interphone control unit connection B
- G236 Interphone circuit panel connection A
- G237 Interphone circuit panel connection B
- G238 Board wiring day-light lamps
- G239 Car radio/car telephone CU relay 15A
- G240 Front seats relay 20A
- G241 Board wiring antitheft wiring connection
- G242 Board wiring Cruise Control wiring connection
- G243 Board wiring rear cabinet wiring single connection
- G244 Board wiring rear cabinet wiring connection
- G245 Rear right antitheft wiring connection
- G246 Rear seat adjustment fuse 20A
- G247 Rear electric window fuse 30A
- G248 Antitheft wiring rear right wiring connection
- G249 Abtitheft wiring cabinet wiring connection
- G250 Board wiring C.A. right side engine wiring connections
- G251 Shock absorber connection clinching
- G252a Board wiring rear right wiring for shock-absorber system connection
- G252b Board wiring rear right wiring for shock-absorber system connection G252c Board wiring - rear right wiring for chock-absorber system
- connection
- G252d Board wiring rear right wiring for shock-absorber system connection
- G253 Rear wiring left wiring climatization wiring connection
- G254 Engine electric fan fuse 40A
- G255 Climatization electric fan fuse 40A
- G256 Rear left wiring antitheft connection G257 Interlock SHIFT CU fuse 10A
- G258 Antitheft fuse 15A
- G259a Automatic transmission clinching
- G259b Automatic transmission clinching
- G260 Front cabinet wiring rear cabinet wiring connection
- G261 Sunroof fuses
- G262 Door.locking electric window clinching
- G263 Front electric windows clinching
- G264 Rear electric window enabling and closing crimping connection
- G265 Left-hand front under-mudguard wiring connection
- G265a Front right-hand wiring connector under wheel housing (3-way)
- G265b Front right-hand wiring connector under wheel housing (2-way)
- G266 Boot hatch ground
- G267 Engine block ground
- Heated seats and handbrake switch-door locks wiring G268 connection
- G269 Glovebox compartment light connection

- G270a Dashboard wiring four-wheel drive wiring (four-way) connection
- G270b Dashboard wiring four-wheel drive wiring (six-way) connection
- G271 Electric fan operation check connection
- G272 ABS hydraulic group connection
- G273 ABS control unit connection
- G275 ABS hydraulic group ground connection
- G276 Four-wheel drive intermediate wiring connection
- Untermediate Alfa Romeo Control unit instrument G277 connector
- G278 Brake pad wear sensor connector
- G279 Brake fluid reservoir switch connector
- G280 Radio intermediate wiring connector
- G281 Free connector for luggage compartment light
- G282 Earth on front tunnel
- G283 Earth on left service compartment
- G284A Rear right passenger compartment panneling earth
- G284BRear left passenger compartment panneling earth
- G285 Provision for anti-theft system connector
- G286 Dash wiring door wiring four-way connection
- G287 Injection wiring engine coolant temperature sensor wiring connection
- Injection wiring evaporation solenoid valve wiring G288 connection
- Connection for front right-hand speaker high tones
- G290 Connection for front right-hand speaker low tones
- G291 Connection for front left-hand speaker high tones
- G292 Connection for front left-hand speaker low tones
- G293 Connection between engine services wiring engine compartment wiring - left-hand side
- G294 Earth on intake manifold
- G295 Rear console wiring driver's side seat memory wiring connection
- Memory wiring driver's side longitudinal seat regulation motor wiring connection
- G297a Memory wiring driver's side seat control panel wiring connection
- G297b Memory wiring driver's seat control panel witing connection
- G297c Memory wiring driver's seat control panel wiring connection
- G298 Memory wiring driver's seat lumbar and back regulation wiring connection
- G299a Front left-hand seat control pad relay unit control pad wiring connection
- G299b Front right-hand seat control pad relay unit control pad wiring connection
- G300 Front left-hand seat warming pad clinching
- G301 Front right-hand seat warming pad clinching
- G302 Driver's seat earth cable clinching
- G303 Control pad wiring driver's seat lumbar support and back regulation wiring connection
- G304 Injection wiring intermediate clinching
- G305 Electric seats and rear power window connection
- G306 Right-hand engine wiring/engine wiring connection
- G307 Luggage compartment/rear wiring connection
- G308 Connector for engine sensors
- G309a Controlled damping suspension system A
- G309b Controlled damping suspension system A
- G310 Front right-hand power window fuse G311 Front left-hand power window fuse
- G312 Fuse for headlight washers
- G313 Air conditioner supplementary wiring connection
- G314a Engine wiring/air conditioner A wiring connection
- G314b Engine wiring/air conditioner B wiring connection
- G315a Left-hand seat regulation motor connection
- G315b Right-hand seat regulation motor connection G316 Engine r.p.m. and timing sensor sheath earth
- G317 Engine injection wiring rev counter connection G318 Earth on gearbox
- G319 Engine oil level wiring engine services wiring connection
- G320 Rear speaker cable connection

G:	FUSEBOX - CONNECTIONS - GROUNDS (Continued)	H44	Engine hood antitheft device switch
		H45	Cruise Control dutch and brake switch
	Air conditioner control wiring - microswitch wiring connection (6-way)	H46	Gearbox switch for controlled damping suspension shock-absorber
G321b	Air conditioner control wiring - microswitch wiring connection	H47	Engine throttle microswitch for controlled damping suspension shock-absorber
	(3-way)	H48	Letthand door switch for electric windows - sunroof
G322 G323	Air conditioner control wiring - dashboard wiring connection Air conditioner control wiring - electric fan wiring for		automatic closing
	condensers connection	H49	Auxiliary stop lights switch
	Left-hand seat warming pad spiral cable - heated seats ns	H50	Seat end-run switch
G325	door locks wiring connection Right-hand seat warming pad spiral cable - heated seats ns	H51	Sunroof stop limit switch
	door locks wiring connection Dashboard wiring - front foglight/headlight washer wiring	l:	RELAYS
	connection	11	Engine cooling electric fan relay
	Speedometer sensor connection	12	Heated rear window relay
G328	Dashboard wiring - rooflight wiring connection	13	Hom relay
G329	Dashboard wiring - injection wiring connection	14	Headlight wiper relay
G330	Injection wiring - electric fan wiring for condensers	15	Auxiliary relay for headlight wiper timer
0004	connection	16	Fast-idle relay
	Ultrasound soldering connection	17	Fuel hose closing relay
	Alternator connection for recharging signal	18	Relay excluding retarded rotor arm
	DIM-DIP fuse	19	Glow plug relay
	Fuel level sender connection	110	Choke inhibitor relay
G335	Engine services with E.G.R. valve power supply clinching	111	Front power window and seat raising relay
		112	Front power window relay
	OMETALIES.	113	Rear power window relay
H:	SWITCHES	114	Brake fluid automatic warning light
	11 # . (114	control relay
H1	Handbrake switch	115	Low fuel pressure warning light relay
H2	Reversing light switch	116	Headlight relay
нз	Stop light switch	117	Fog light relay
H4	Courtesy light switch on passenger compartment upright	118	Double contact relay
H5	Front left door open indicator switch	119	Headlight washer pump relay
H6	Front right door open indicator switch	120	Beam change over relay
H7	Rear left door open indicator switch	121	Full beam exclusion relay
H8	Rear right door open indicator switch	122	Low beam exclusion relay
H9	Front right brake pad switch	123	Supplementary engine cooling electric
H10	Front left brake pad switch	120	fan relay
H11	Rear right brake pad switch	124	Direction and hazard lights relay
H12	Rear left brake pad switch	125	Rear fog light relay
H13	Choke switch	126	Roof lamp relay
H14	Injection advance switch	127	Seat height adjustment relay
H15	Gearbox oil low level switch (magnetic bulb)	128	Hazard lights relay
H16	Starting and reverse inhibitor switch	129	Fuel pump relay
H17	Brake fluid minimum level check switch	130	Relay with CEM diode
H18	Fast-idle switch in gearbox	131	Front power window/climatisation relay
H19	Low fuel pressure switch	132	Advance variation control unit relay
H20	Inertia switch	133	Carburetor microswitch relay
H21	Clutch pedal fast-idle switch	134	Rear fog light exclusion relay
H22	Ignition microswitch	135	Key-operated supply relay
H23	Engine compartment lamp switch	136	Relay for brake wear and fluid level
H24	Luggage compartment lamp switch	137	ABS System control unit relay
H25	Glovebox light switch	138	ABS System auxiliary relay
H26	Contact/switch on rear door for rear window wiper	139	Brake fluid level warning light relay
H27	Contact/switch on rear door for heated rear window	140	ABS System brake fluid electric
H28	Carburetor contact/switch	140	* .
H29	Switch for rear drive engagement warning lamp	141	pump relay Two-tone hooter, horn relay
H30	Load switch	142	Two-tone hooter relay
H31	Switch for idle r.p.m. adjusting screw on carburetor	143	Inspection light relay
H32	Microswitch on carburetor for inserting timing variator	144	Fuel pre-heating device relay
H33	Number plate contact/switch	145	Outer mirror defrosting relay
H34	ABS System brake fluid tank switch	145	Siren relay
H35	Fuel pre-heating filter thermal switch		
H36	Diesel post-heating microswitch	147 148	Engine oil cooler electric fan relay Instrument and AR control ignition key-controlled relay
H37 -	Clutch pedal switch	148	Low-beam light relay
H38	Rear right seat microswitch		
H39	Rear left seat microswitch	150	High-beam light relay Electronic control unit power supply relay
H40	Rear right door inhibitor switch for rear seats	151	
H41	Rear left door inhibitor switch for rear seats	152 152	Boot lid opening relay
H42	Accelerator throttle valve maximum opening switch	153	Fuel filter cap opening relay
H43	Door-locking engaged signalling microswitch	154	Rear right seat relay

l:	RELAYS (Continued)	L22	Knocking sensor
		L23	Potentiometer
155	Rear left seat relay	L24	Engine coolant temperature sensor for ignition advance
156	Rear seat inhibitor relay		adjustment
157	ABS System electronic relay	L25	Thermal switch for engine coolant temp
158	Sunroof - seat relay		erature
159	"OFF", "RESUME" Cruise Control switch auxiliary relay	L26	Vacuum sensor
160	Outer mirror defrosting relay	L27	Temperature sensor
161	Petrol vapour motor pump relay	L28	Front right brake sensor
162	Gear engaged signal relay (automatic transmission)	L29	Front left brake sensor
	for MOTRONIC control unit	L30	Rear right brake sensor
163	Oil radiator electric fan - automatic	L31	Rear left brake sensor
	transmission relay	L32	Turbo supercharger air pressure sensor
164	Position light relay		sender
165	Foglight inhibitor relay	L33	Two-stage thermal contact
166	Day-light insertion relay	L34	Boot lid opened contact
167	Day-light exclusion relay	L35	Thermometric switch Turbo supercharger maximum pressure safety sensor
168	Water cooling auxiliary electric fan relay	L36	T.D.C, sensor
169	Stop switch relay	L37 L38	Thermal switch for oil radiator electric fan - automatic
170	Radio relay	LJO	transmission
171	20 relay for shock-absorbes	L39	Automatic transmission oil maximum temperature sensor
172	Brake fluid tank relay	L40	Steering angle sensor
173	Front electric window - door-locking relay	L40	Oil pressure switch for controlled damping suspension
174	Rear electric window - suroof relay	L41	shock-absorber
175	Electric window - sunroof closing relay	L42	Tooth mesh control sensor
176	Four-wheel drive supply relay	L42	Oil pressure switch for vehicle lift warning light
177	Seres/parallel relay (for cooling electric fans)	L44	Engine oil temperature sender
178 179	Relay for heater blower 50A	L45	K.S.B. water temperature sender
180	Supplementary relay for fog lamps	L46	E.G.R. control solenoid valve
181	Seat longitudinal end-run locking relay Brake pad wear relay	L47	E.G.R. valve potentiometer
182	Headlight flashing relay		a. a., i. taire positive in the
183	Relay for electric aerial		
184	Automatic closure relay	M:	SOLENOIDS - SOLENOID VALVES
185	Driver's seat memory relay		
186	Relay for driver's seat memory recall stop	M1	Fuel cut-off solenoid valve
187	Front left-hand seat warming pad relay	M2	Injection pump solenoid valve
188	Front right-hand seat warming pad relay	M3	Solenoid with injection pump fuel cut-off microswitch
189	Rear foglight permit and front foglight	M4	Fast-idle solenoid
	exclusion relay	M5	Engine stop solenoid
190	DIM-DIP exclusion relay	M6	Fuel pipe closing electromagnet
191	DIM-DIP cut-in relay	M7	Door opening/closing electromagnet
192	K.S.B. relay	M8	Auxiliary air solenoid valve compressor actuation
	·	M9	Pierburg solenoid valve (for idle r.p.m.)
		M10	Brake fluid adjusting valve
L:	SENSORS	M11	ABS System main valve
		M12	Boot lid opening solenoid
L1	Low fuel pressure switch	M13	Fuel filter cap opening solenoid
L2	Low oil pressure switch	M14	Cruise Control actuator
L3	Max air pressure switch	M15	Emission control solenoid valve
L4	Thermal switch for engine cooling electromagnetic		Over-boost solenoid valve
	coupling	M17	Front right shock-absorber solenoid valve
L5	Thermal switch for engine coolant max	M18	Front left shock-absorber solenoid valve
	temperature	M19	Rear right shock-absorber solenoid valve
L6	Thermal switch for engine cooling electric fan	M20	Rear left shock-absorber solenoid valve
L7	Engine coolant temperature gauge sender	M21	Automatic transmission unit solenoid
L8	Oil pressure gauge sender	M22	Four-wheel drive electromagnetic coupling
L9	Fuel level gauge sender		
L10	Sender for engine coolant temperature gauge and max	M.	ELECTRONIC DEVICES - INTERMITTENCES - TIMERS
	temperature warning lamp contact	N:	EFECTIVONIC DEALCES - HATEVALL LEMCES - HIMEVS
L11	Retarded rotor arm cut-out pressure switch	N14	Electronic ignition module
L12	Engine oil level sensor	N1 N1a	Electronic ignition module A
L13	Windscreen washing liquid level sensor	N1b	Electronic ignition module B
L14	Engine coolant level sensor	N2	Connector for Marelli module
L15	Fuel flow sensor	N3	Capacitor for electronic ignition
L16 *	Rev-counter pulse generator	N4	Connector for Bosch module
L17 L18	Speedometer pulse generator	N5	Tachymetric switch device
L19	Load sender External temperature sensor	N6	Pre-heating glow plug timer
L19 L20	Photoelectric cell	N7	Trip Computer
L20	Pierburg solenoid valve regulating the supercharging	N8	ALFA ROMEO Control
L2	pressure	N9	Brake pad wear control unit
	process w		

N:	ELECTRONIC DEVICES - INTERMITTENCES - TIMERS	O2	Horn
	(Continued)	O3	Electrically-operated aerial
		04	Car radio,
N10	Roof lamp timer	O5	Speaker
N11	Door-locking control unit	06	Cigar lighter
N12	Headlight wiper timer	07	Rear cigar lighter
N13	Road hazard and direction indicators intermittence	O8 O9	Two-tone hooter Transceiver
N14	Electronic windscreen wiper intermittence		
N15	Electronic windscreen wiper intermittence and warning	O10 O11	Rear headphone Siren
	light control	011	External loudspeaker-microphone
N16	Tachymetric control unit	· O13	Internal loudspeaker-microphone
N17	Trip control unit for fuel flow	014	Driver's seat warming pad
N18	Electronic device for headlights flashing	O14	Rear right seat warming pad
N19	Performance gauge control unit Advance variation control unit	O16	Rear left seat warning pad
N20	Power module	017	Front right seat warming pad
N21 N22	ALFA ROMEO Control control unit	018	Right door rear-view mirror defroster
N23	Ignition control unit	019	Left door rear-view mirror defroster
N24	Pulse converter	O20	External right microphone
N25	Rear fog-light device	O21	External left microphone
N26	Brake pad wear warning light intermittence	022	Engine electric fan supplementary resistance
1120	device	023	Antitheft siren
N27	ABS System control unit	024	Radiotelephone
N28	ABS System brake fluid electric pump device	025	Windscreen defroster
N29	Diode holder connection	026	Front left-hand seat warming pad
	A diode connection	027	K.S.B. device
	B diode holder connection	028	DIM-DIP resistance
N30	Two-tone hooter control unit		
N31	Fuel pre-heating device		
N32	Head-phone connection control unit	P:	ELECTRIC MOTORS
N33	Differentiated rear window defrosting		
	control unit	P1	Windscreen wiper motor
N34	Control unit for pulse generator	P2	Engine cooling electric fan motor
N35	Coding control unit	P3	Engine cooling electric fan electromagnetic drive
N36	Interphone system control unit	P4	Headlight wiper motor
N37	Petrol vapour intake pump timer	P5	Front left seat adjustment motor
N38	Power window control unit	P6	Front right backrest adjustment motor
N39	Cruise Control unit	P7	Front left backrest adjustment motor
N40	DIM DIP electronic device	P8	Motor for electric door rear-view mirror - left-side
N41	Lights on signalling control unit	P9	Motor for electric door rear-view mirror - right-side
N42	Dimmer for door-locking actuated	P10	Front right door locking motor
	signalling LED	P11	Front left door locking motor
N43	Automatic transmission locking/unlocking control unit	P12	Rear right door locking motor
N44	Rear lights control unit	P13	Rear left door locking motor
N45	Antitheft control unit	P14	Front right power window motor
N46	Shock-absorber electronic control unit	P15	Front left power window motor
N47	Accelerometer	P16	Rear right power window motor
N48	Radiotelephone control unit	P17	Rear left power window motor
N49	Aerial - Heated rear window control unit		Main fuel electric pump
N50	Four-wheel drive control unit		Auxiliary fuel electric pump
N51	Hydraulic group with ABS control unit	P19	Windscreen washer pump
N52	CROSS-OVER control unit (radio system)	P20	Headlight washer pump
N53	Antijamming condenser radio boot panel 4.7 µF	P21	Rear window wiper motor
N54	Right radio loudspeaker antijamming condenser 4.7 µF	P22	Rear window washer electric pump motor
N55	Left radio loudpseaker antijamming condenser 4.7 μF	P23	Supplementary engine cooling electric fan motor
N56	Supplementary fusebox radio antijamming condenser 22 μF	P24	Sunroof motor
N57	Radio relay protection diode	P25	Engine oil radiator electric fan
N58	Driver's seat memory control unit	P26	Petrol vapour intake electric pump motor
N59	Control unit	P27	Windscreen wiper motor with control unit
N60	Sunroof control unit	P28	Front right seat longitudinal adjusting motor
N61	Shock absorber control unit condenser	P29	Front left seat longitudinal adjusting motor
N62	ABS system - longitudinal accelerometer	P30	Front right seat adjusting motor
N63	ABS system - transversal accelerometer	P32 P33	Rear right seat motor Rear left seat motor
N64	Instrument panel warning light timer	P33	Oil radiator electric fan - automatic transmission
N65	E.G.R. control unit	P35a	
N66 *	Brake light radio anti-interfeence condenser	P35b	· · · · · · · · · · · · · · · · · · ·
N67	Door lock remote control signal receiver	P36	Vehicle lift pump motor
		P37	Right-hand front seat rear tilt regulation motor
٥.	ANCILLARY EQUIPMENT	P38	Left-hand front seat rear tilt regulation motor
O:	ANOILLANT EWOIF MENT	P39	Right-hand front seat front tilt regulation motor
^1	House department	P40	Left hand front seat front tilt regulation motor

P:	ELECTRIC MOTORS (Continued)	Q55	Electric fan and compressor electromagnetic coupling simultaneous control relay for left-hand condenser
P41	Front right-hand seat lumbar support regulation	Q56	Relay for heater/air conditioner
P42	Front left-hand seat lumbar support regulation	Q57	Electric fan speed selector relay
	· · · · ·	Q58	Electronic thermostat control unit
		Q59	Electronic thermostat temperature sensor
Q:	HEAT/VENT - AIR CONDITIONING SYSTEM		
Q1 Q2	Heater/ventilation electric fan Pneumatic push-button control for air	R:	SAFETY DEVICES
	conditioning	R1	Seat belt device
QЗ	Pneumatic push-button control for climatisation	R2	Catalytic converter temperature indicator
Q4	Heater/ventilation electric fan control	R3	Thermocouple for catalytic converter temperature
Q5	Heater blower fan speed adjustment resistance		detection
Q6	Switch on flap for heater blower fan	R4	Unfastened seat belt buzzer
Q 7	Fluid thermostat	R5	Open door buzzer
Q8	Electromagnetic coupling pressure switch	R6	Mileometer
Q9	Minimum pressure switch	R7	Seat belt warning lamp
Q10	Maximum pressure switch	R8	30,000 mile warning lamp
Q11	Compressor electromagnetic coupling	R9	Push-button switch on seat belts
Q12	Thermoswitch exclusion of compressor electromagnetic	R10	Catalytic converter maximum temperature warning light
040	Coupling	R11	Front left door switch for seat belt device
Q13	Supplementary conditioner fan		Right-side passive seat belt control unit Left-side passive seat belt control unit
Q14	Relay for supplementary conditioner fan and electromagnetic compressor coupling		Right-side passive seat belt motor
Q15	Heater/ ventilation electric fan relay		Left-side passive seat belt motor
Q16	Relay for simultaneous control of engine cooling		Right-side seat belt winder locking mechanism
CZ 10	electric fan and supplementary electric fan		Left-side seat belt winder locking mechanism
Q17	Relay for simultaneous coupling and supplementary	R15	Passive seat belt-unfastened buzzer
G (1)	electric fan		Right-side passive seat belt warning light
Q18	Heater		Left-side passive seat belt warning light
Q19	Conditioner	_	Right-side passive seat belt-unfastened switch
Q20	Min and max pressure switch (Trinary)		Left-side passive seat belt-unfastened switch
Q21A	Automatic control check unit	R18a	Right-side passive seat belt switch set to position "A"
Q21B	Manual control check unit	R18b	Left-side passive seat belt switch set to position "A"
Q22	Electromagnetic coupling control relay	R19a	Right-side passive seat belt switch set to position "B"
Q23	Internal temperature sensor for climatisation	R19b	Left-side passive seat belt switch set to position "B"
Q24	External temperature sensor for climatisation	R20	AIR-BAG front - right sensor
Q25	Mixed air temperature sensor for climatisation	R21	AIR-BAG front - left sensor
Q26	Defrosting thermostat	R22	AIR-BAG control unit
Q27	Air recirculation vent control motor	R23	Steering wheel inflation module for AIR-BAG
Q28	Ventilation motor for internal temperature sensor	R24	Key-inserted and unfastened safety belt signalling buzzer
Q29	Climatisation system branch point	R25	Safety belt inserted hook sensor
Q30	Air mixture and vent controls		
	Air distribution motor to vents Cold/hot mixing motor	S:	ELECTRONIC FUEL INJECTION
Q31	Climatisation unit fan speed adjuster	٥.	ELECTRONIC OLL MOLO MON
Q32	Climatisation auxiliary relay	Si	Injection control unit
Q33	Passenger compartment internal temperature motor with	S2	Double relay
	sensor	S3	Electroinjectors
Q34	Conditioner temperature control potentiometer	S4	Cold start electroinjector
Q35	Free fuse for conditioning system	S5	Air flow meter
Q36	Conditioning system earth	S6	Accelerator throttle body switch
Q37	Passenger compartment supplementary air conditioning fan	S7	Engine coolant temperature sensor
Q38	Passenger compartment supplementary fan control for	S8	Thermo-time switch
	heating	S9	Auxiliary air valve
Q39	Air conditioning system wander fuse - 30A	S10	Lambda probe
Q40	Air conditioning system wander fuse - 15A	S11	Motronic control unit
Q41	Air conditioning system relay and tuse unit	S12	Motronic relay
Q42	Air conditioning fan delay device		Petrol pump Motronic relay
Q43	Air conditioning system wander fuse - 50A		Motronic relay with diode
Q44 Q45	Water by-pass electronic actuator Electric by-pass cock control microswitches		Timing variator Motronic relay Auxiliary Motronic relay
Q46	External/recirculation air intake electric actuator	S13	Timing sensor
Q47	Dynamic air intake actuator control microswitches	S14	Rev sensor
Q48*	Ait-to-floor electric actuator	S15	Timing variator
Q49	Air-to-floor electric actuator control microswitches	S16	Altitude air regulator
Q50	Recirculation and 1st speed of electric fan microswitches	S17	CEM control unit
Q51	Control potentiometer with switch		CEM control unit white connector
Q52	Fan for right-hand condenser	S17b	CEM control unit black connector
Q53	Fan for left-hand condenser	S18	Throttle angle sensor
Q54	Fan control relay for right-hand condenser	S19	Hall sensor

ELECTRONIC FUEL INJECTION (Continued) S:

- S20 Deton sensor S21 Throttle actuator S22 Electroinjector terminal Electroinjector resistance S23 Electroinjector terminal board S24
- Automatic transmission/manual transmission switch S25 connector
- S26 Injector system S27 Lambda probe resistance
- S28 Injection control relay
- S29 Idle adjusting actuator
- Motronic control unit switch connector **S30**
- S31 Rev and timing sensor
- S32 Lambda probe coding connector
- S33 Full load enrichment device
- **S34** Available
- Heated Lambda probe S35
- Free fuse for Auxilliary Motronic relay S36
- 4x2 4x4 switching connector S37
- S38 Sensor on throttle body with potentiometer
- S39 Cylinder No. 1 recognition sensor
- Ignition/injection control unit S40
- Main relay S41
- S42 Secondary relay
- S43 Absolute pressure sensor
- **S44** Throttle angle potentiometer
- S45 Lambda probe wander fuse
- S46 Motronic power supply wander fuse
- **S47** Fuel pump wander fuse
- "CO" regulation potentiometer S48
- MP3.1 control unit switch connector for 1.5 IE and 1.7 IE S49 engines

T; DIAGNOSIS

- **T1**
- Alfa Tester connector "Flashing code" diagnosis connector
- T2 T3 AIR-BAG diagnosis connector
- Diagnosis indicator light push-button
- T4 T5 Controlled damping suspension electric system diagnosis coupling

IDENTIFICATION OF COMPONENTS

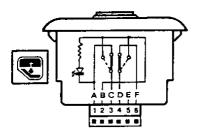
The aim of this manual is to facilitate the search for the required components and their relative connections in order to be able to identify any faults.

For clarity each electrical subsystem, as for example the starting system, heated rear window, main beam lights etc., are described seperately following 3 distinct paragraphs:

 Wiring diagram arranged in order to facilitate component identification and the relative connections.

The components (shown following a lay-out that mirrors the real-life situation) are alligned on the ouside edge of the diagram and sometimes a symbol place next to the component identifies its function.

Example:



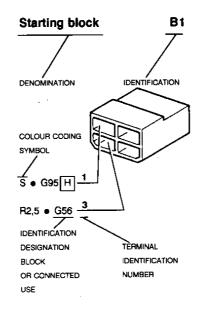
B21

Front right power window control switch.

- Wiring, illustrates the arrangement of the wires and connectors on the car and also the position of the various electrical components shown with the use of lenses.
- Connectors, shown in charts that give information as to the nature and destination of wires connected to them according

INTRODUCTION

to the following example:



Each component is identified by a reference designation composed of a letter and a number (e.g.: B1). The letter identifies component type according to the following symbols:

- A Starting Recharging
- **B** Manual electric controls
- **C** Instruments
- D Warning lamps
- E External lights
- F Interior lights
- G Fuseboxes connectors earths
- **H** Switches
- I Relays
- L Senders
- M Solenoids solenoid valves
- N Electronic devices intermittences - timers
- O Ancillary equipment
- P Electric motors
- Q Heater/ventilation air conditioning system
- R Safety devices
- S Electronic fuel injection
- T Diagnosis

The key for all the components is given under the specific group.

Variations

Each wiring diagram may be applicable to more than more than one model in the **33** range.

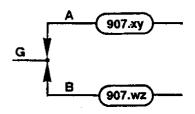
In cases where the different versions require variations in the electrical system, the wiring diagram shows each variation and where necessary duplicates the part of the circuit affected.

Any variations present between models is given in accordance with the following symbols:

 The dashed line and circled point on the diagrams, the areas conaining the specific variations for the vehicle indicated with "907.xy".

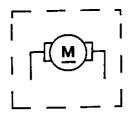


The connection identifies two wiring variations, given as an alternative and connected in the same fashion. The variations refer to the models indicated with "907.xy" and "907.wz" respectively.



Components fitted upon request

In the wiring diagrams a dashed line encloses the components that can be fitted upon request.



The wiring diagrams for the **Sport Wagon** are identical to those of the **33** models of equal motorization. For this reason, apart from specific indications they will be identified using a single system of symbols following the 33 model which is: **907.A1** for the 33 1.7 IE - SPORT WAGON 1.7 IE versions;

907.A1D for the 33 1.7 IE 4x4 - SPORT WAGON 1.7 IE 4x4 versions.

IDENTIFICATION OF MODELS

The models in the **33** range dealt with in this group can be identified by way of the following tables:

MODEL 33

907.A1	33 1.7 IE
907.A1A ∆	33 1.7 IE
907.A1D	33 1.7 IE 4x4
907.A1E ∆	33 1.7 IE 4x4
907.A1B	33 Boxer 16V
907.A1C ∆	33 Boxer 16V

SPORT WAGON MODELS

SPORT WAGON
1.7 IE
SPORT WAGON
1.7 IE
SPORT WAGON
1.7 IE 4x4
SPORT WAGON
1.7 IE 4x4

Vehicles with catalytic converter.

CABLE IDENTIFICATION

A code composed of one of more letters and a number (e.g.: BN!) is marked on the end of each cable. The letters identify the colour of the cable and the numbers indicate its thickness (N.B. The cable section not indicated is 0.5 mm²). For convenience the names of the colours have been appreviated

colours have been abbreviated.

The list of these abbreviations is given below:

Light-blue white AB AG Light-blue yellow Light-blue black AN AR Ligh-blue red White В BN White black White red BR BL Blue

Light-blue

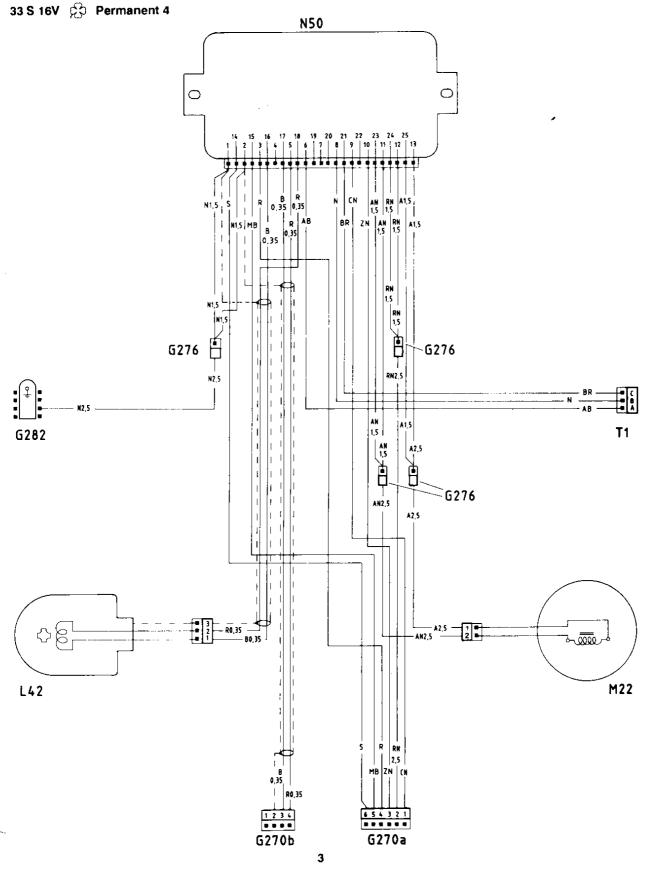
Α

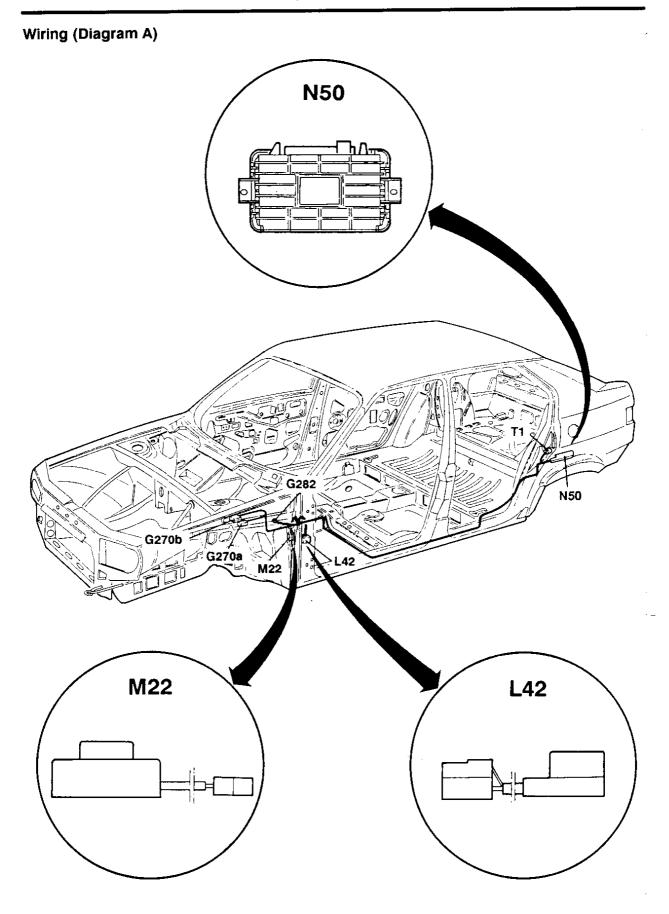
BLN Blue black BLR Blue red Dark brown **Amber** C CB Amber white CN Amnber black Yellow G GB Yellow white GN Yellow black Yellow red GR GΥ Yellow green Н Grey HG Grey yellow HN Grey black HR Rev red HV Grey green Brown М Brown white MB MG Brown yellow Black Ν Hazel brown No R Red Red black RN Pink S Pink white SB SN Pink black V Green VΒ Green white **VN** Green black Z Purple ZB Purple white

ZN

Purple black

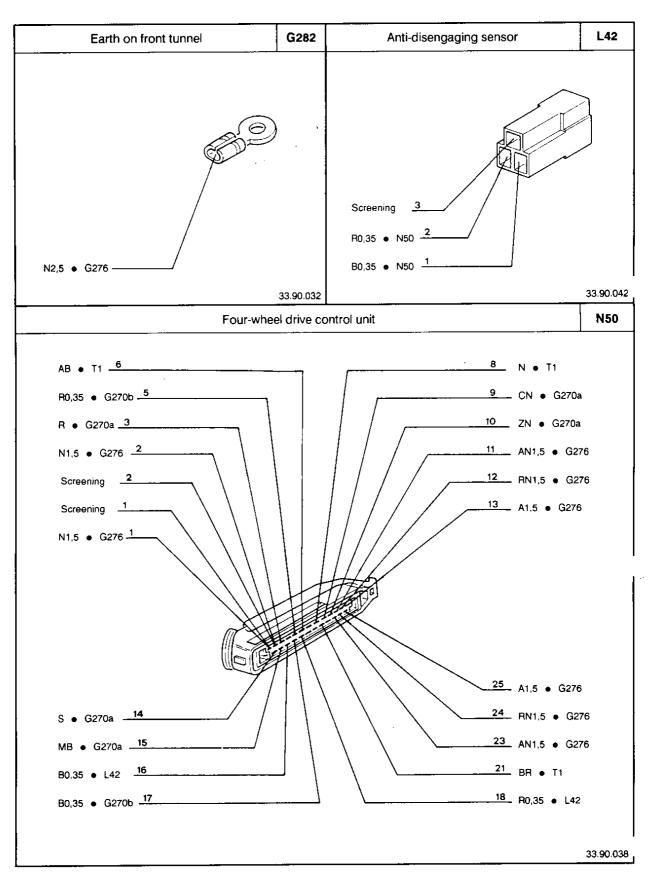
'Wiring diagram (Diagram A) PERMANEN FOUR-WHEEL DRIVE

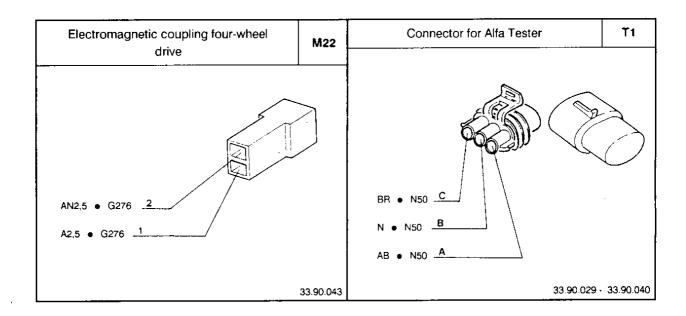




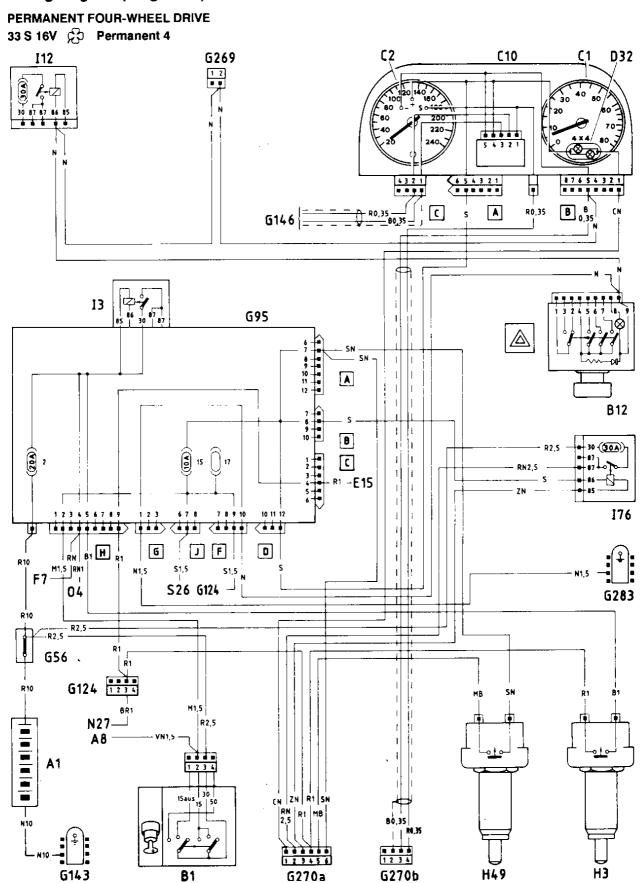
Connectors (Diagram A)

Dashboard wiring - four-wheel drive wiring connection (6 way)	G270a	Dashboard wiring - four-wheel drive wiring connection (4 way)	G270b
S • N50 6 1 CN • N50 MB • N50 5 2 RN2.5 • N R • N50 4 3 2N • N50		R0,35 • N50 <u>4</u> B0,35 • N50 <u>3</u> Screening <u>2</u>	33.90.018
Four-wheel drive intermediate wiring clamp	G276	Four-wheel drive intermediate wiring clamp	G276
N1,5 • N50 N1,5 • N50	G282 33.90.044	A1,5 • N50 A1,5 • N50	M22 33.90.044
Four-wheel drive intermediate wiring clamp	G276	Four-wheel drive intermediate wiring clamp	G276
AN1,5 • N50 AN1,5 • N50	• M22 33.90.044	RN1,5 • N50 RN1,5 • N50	• G270a



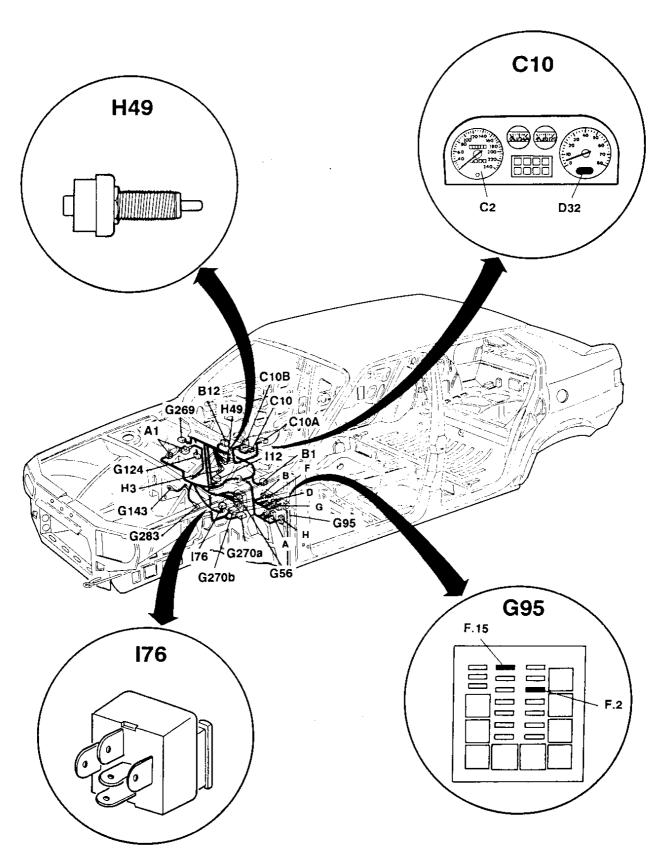


Wiring diagram (Diagram B)

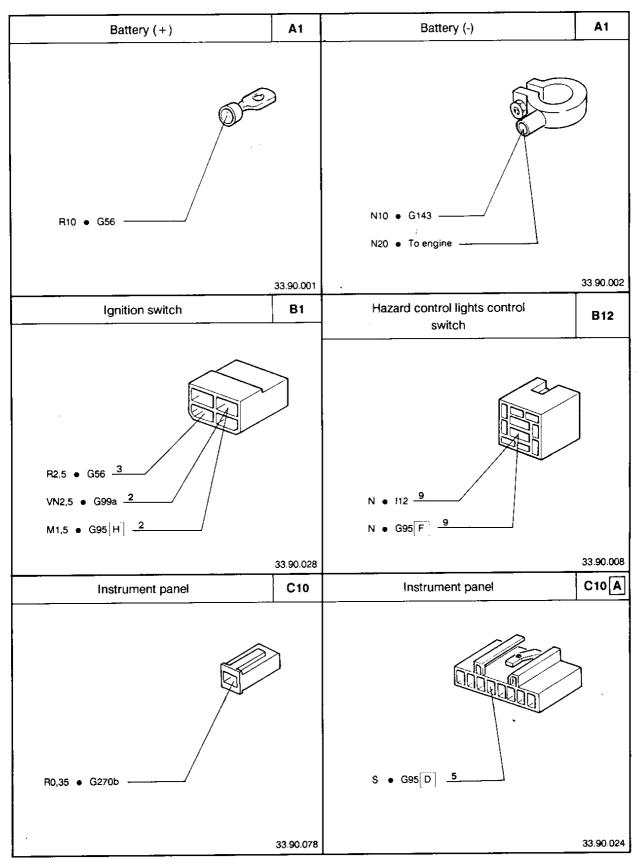


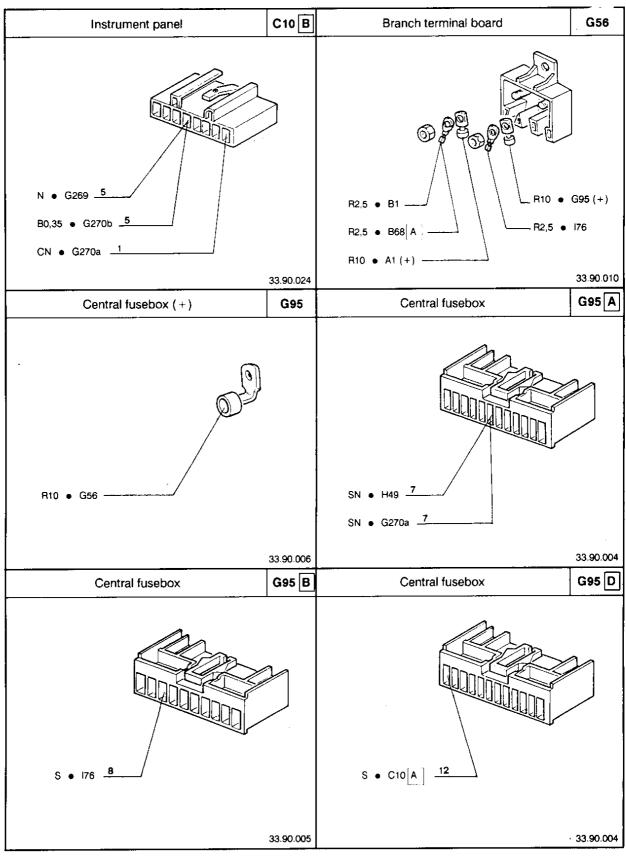
8

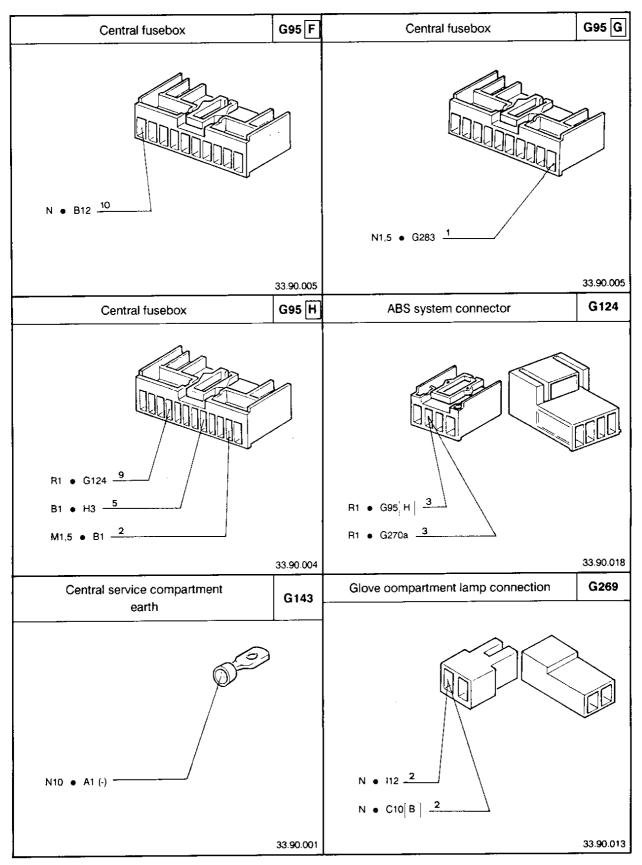
Wiring (Diagram B)

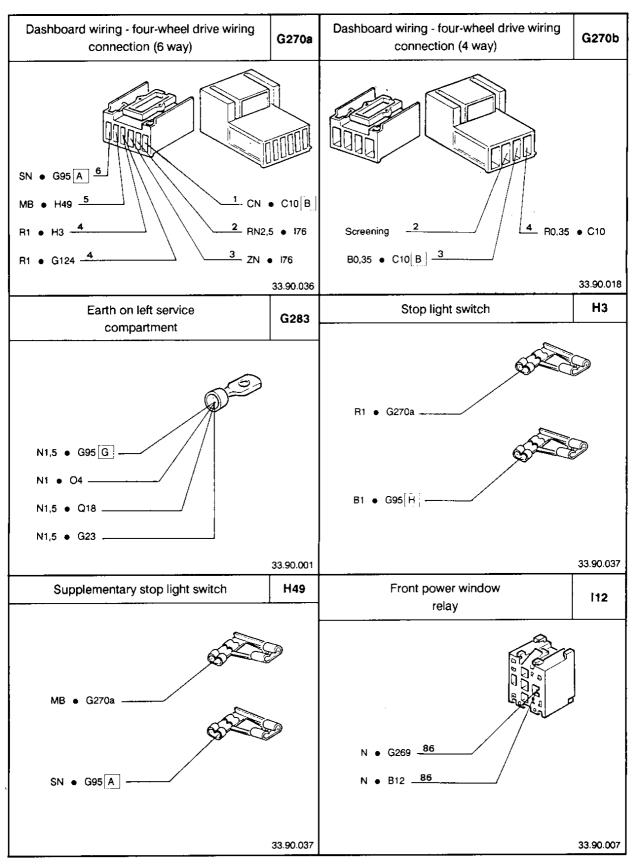


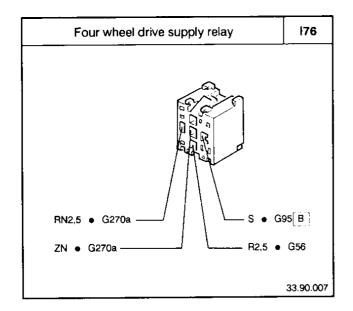
Connectors (Diagram B)











For what is P2 better then P4?

- + less jerking on low rpm
- + no jerking at all in corners yes especially in tight corners
- + you have lower consumption, especially "grandma" drivers
- + you have higher TOP SPEED
- + it's easier to drive it in city at cruising speed
- + especially on long distances you somehow have feeling that it glides in comparison to driving with 4x4 engaged
- + yes now you can pull up hand brake and it will block rear wheels, like normal FWD car do it's handy in some situations
- + you'll have a bit smaller turning radius, helps when parking
- + definitively your clutch has less stress
- + better acceleration above some 120km/h

For what is P2 worse then P4?

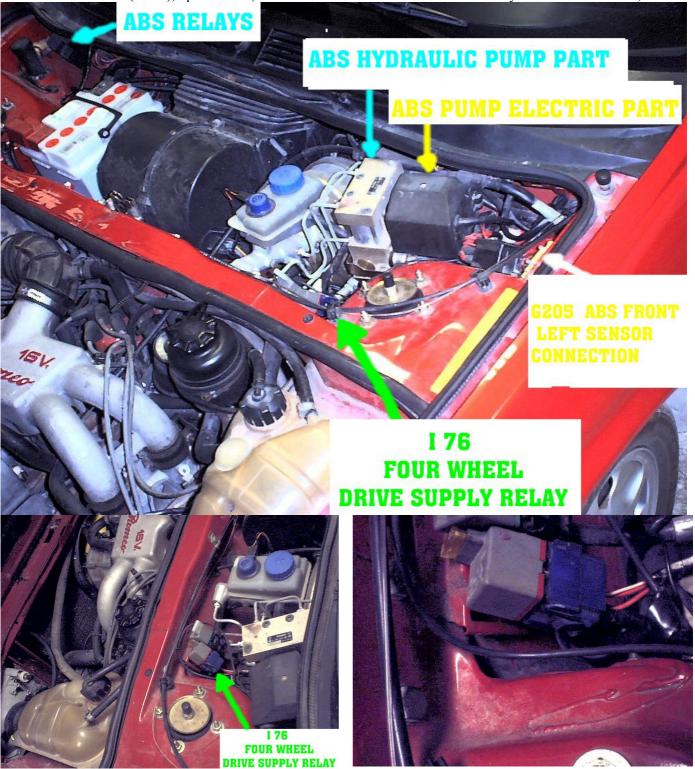
- first few days until you learn to drive it like FWD car, you won't be able to start without wheel spin
- you have slower accel. up to 120km/h because of wheel spin
- if you drive it hard you'll have wheel spin until you pass around 100Km/h, so you'll have to compensate with steering wheel just to stay on track which means no more one hand on wheel driving
- IT WILL HAVE EVEN LONGER BRAKING DISTANCE, because P4 is transferring some of braking force to back wheels with drive shaft until braking force exceed 0.2 G this is especially obvious if you have ABS
- you'll have trouble while climbing on sidewalk (normal way of parking car in my country) again you'll have wheel spin
- yours front tires will wear more then back tires
- you'll find out that car is no more neutral in high speeding corners (you'll have under steer), and you'll have feeling that yours car sways, you'll maybe want to put on front shocks sway bar because of it car somehow easier passes corner but you don't have that P4 feeling that it stays hard on ground with all four wheels (I missed it so much that I almost bought sway bar)
- also until you learn to drive it or ie computer learns first few day you won't see any difference in fuel consumption but after that passes, you'll be happy, if you drive like maniac all day long don't expect big fuel saving. With P4 and yellow fuel lamp turn on I could do 50Km normal city drive, now with P2 if I'm extra careful even 90Km, while on normal drive I have some 65-70Km, normal city consumption has on my car has fallen from 13lit/100km to some 11.5lit/100km on free way it isn't that large before on freeway I had 7.5lit/100km (in 5th on some 3-4000 rpm, around 120 km/h) now it's 6,5 lit/100km I don't think that it can go any lower than that without lowering to 2000-2200 rpm in 5th but many people know that 1900-2200 rpm is critical for Alfa boxer, because on that rpm engine wears much more so I don't like driving it lower then 2500 on long runs.

In case you didn't know DON'T EVER pull handbrake with engaged 4x4 you risk of swaying drive shaft, because we don't have central diff. we have el. clutch which acts like one, but only when you brake with foot brake.

Only reason for pulling it in drive with 4x4 is when you can't stop on time, and you risk damaging all of your car, it won't lock rear wheels but you'll have shorter braking distance and because it don't lock your rear wheels you won't spin your car, like on FWD you would.

How to TEST it without placing switch, to see if I like my P4 turned into P2?

How to turn P4 to P2 (FWD), open bonnet, and look on drivers side of car for two relays with fuses on them,



one that is closer to shock absorber should be el. clutch relay (with blue stand) come to relay red, red-black, purple-black, pink) so you can't miss it. Take fuse out or even whole relay, in any case with that el. clutch won't get electricity, also 4x4 warning lamp will ignite, which will tell you that computer found error and just disconnected further monitoring of all 4x4 system in car, which means that with it you disconnected all electric 4x4 systems in car, and you don't have to be afraid of damaging any, yours drive shaft will continue to turn but it will not transfer any Nm to rear wheels.

Don't be afraid that 4x4 is ignited because it's good thing, because it means that all 4x4 electronic is shut down. Drive car and enjoy in P2.

After that to drive P4, turn off ignition, place back fuse (relay) and ignite car, and drive as again P4.

Do I need switches?

Well you don't if you don't look forward to those few gains mentioned from start or you tested it and didn't like it, or you like it but you think that opening bonnet every time you want to change from FWD to 4x4 or from 4x4 to FWD isn't hard.

I'm making this document to all those "lazy" people that like me think it's too much bother opening bonnet and getting out of seat, taking out fuse in let say brand new suit and dirtying yours hands and getting back to car.

What is purpose those of switches?

4x4 switch

+ you don't have to stop car, and open bonnet, and take fuse out or put it in, which can be interesting if it starts to rain and you want to transfer P2 to P4

4x4 reset switch

+ you don't need to turn off ignition and turn it back on, just to turn ON 4x4 computer and electronic, because once 4x4 yellow light ignite (error detected) 4x4 computer will disengage all 4x4 electronic and won't try to engage until you turn off/on car.

How do I operate those switches once I install them?

Best way to disengage 4x4:

- 1. is to stop car,
- 2. turn off car ignition
- 3. switch 4x4 to disengage
- 4. turn on car ignition

If you are in a hurry you can skip points 2. and 4.

Best way to engage 4x4:

- 1. is to stop car
- 2. turn off car ignition (if you have 4x4 reset switch you can leave car running)
- 3. switch 4x4 to engage
- 4. turn on car ignition (or just reset 4x4 system by 4x4 reset switch)

It is important that you stop car before engaging/disengaging 4x4 system, but if it is necessary you can engage/disengage 4x4 system at your own risk while car is moving at nearly constant velocity/speed but it is in neutral (none of gears) gearshift position.

NEVER:

- engage 4x4 when braking or accelerating fast
- disengage 4x4 when accelerating

Making switch

There are two switches, 4x4 electronic clutch power switch and 4x4 computer reset switch (as option you can make third switch which will turn on/off 4x4 orange warning light on instrument panel by cutting and inserting additional switch to amber-black wire which is first wire on G270a connector). There are two ways of doing 4x4 electronic switch one is to cut ZN (purple black) or S (pink) wire on I76 relay but since you need to open central console to make 4x4 computer reset switch I'll describe second way which include cutting (purple black) ZN wire which is #3 wire on G270a connector. Electronic scheme you can see page or two down, you'll need 2 switches (20A or more preferred) one is for 4x4 switch and it is normal switch (if you can find original Alfa Romeo switch like for fog lights/all 4 direction lights/rear window defogger) other switch 4x4 reset switch should be momentary switch (like reset switch on computer) but normal will work also only you'll have step more to do, 6-7 meters/yards of 2,5mm² car wire, flat and cross screwdrivers, scalper or similar sharp object with which you'll cut wire and strip it (take off plastic/rubber electric insulation), electric insulator tape (or any electric insulator spray).

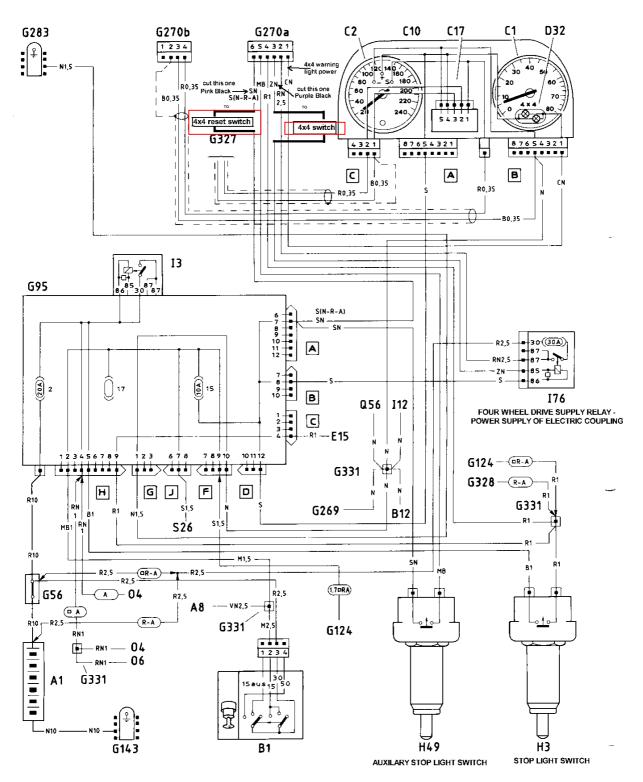
First you have to decide where in cabin would you like to have those switches, best place for them would be on lowest part of central console, between hand brake and ash tray since it's closest of connector and less wire we have, less resistance (ohms) we insert to 4x4 system, second best place for it would be on drivers shelf between steering wheel and central console, last place should be between steering wheel and driver door (this is not desirable location as you need long wires to reach that location but to me it is most ergonomic and esthetic place), so you need to sit little in drivers seat and move hands around and see which location suits you best I recommend first as it's closest to connector.

- 0. take screwdriver and unscrew drivers (4 upper,2 lower screws) and co drivers shelves (2-3upper, 2 lower screws)/ if you can reach G270a connector behind ash tray and shelf above it by removing those two go to step 4. but I couldn't
- 1. take flat screwdriver and take out air ventilation mask and all three ventilation tunnels behind it on central console, take it out
- 2. take flat screwdriver and open plastic cap to access cross screw on rear part of central plastic which protects handbrake it is just after rear ash tray at rear seats, take it out
- 3. take off leather/plastic thing around gearshift knob, unscrew two screws that are behind ventilation system at upper part of central console, also unscrew two screws holding it in middle, and at last unscrew last one near handbrake (maybe you'll need to loosen an bit plastic L pieces around central console, so you may need Super ATTAK or any other glue when putting it back on)
- 4. find G270a and G270b connectors and locate wire #6 SN (pink-black) or S (pink) depending which side of G270a connector you're looking at, strip wire and cut it after that connect both new ends of SN wire to 4x4 reset switch with 2.5mm2 car wires, insulate with tape all connections
- 5. locate wire #3 ZN (purple-black) of G270a connector, strip wire and cut it after that connect both new ends of ZN wire to 4x4 switch with 2.5mm2 car wires, insulate with tape all connections
- 6. make holes and install switches on central console or wherever you decided to put them
- 7. start car and test both switches, when you press 4x4 switch it should disengage el. Coupling which will result click noise followed by lighting up 4x4 warning light depress switch and you'll see that nothing happens, yellow light is still on because until you reset 4x4 computer it wont try to reengage coupling, after you press 4x4 reset switch, yellow lights will turn off you'll hear click noise which is el. Coupling engaging and if all is OK yellow light will stay off, now press foot brake pedal to see if system is OK if each time you press brake pedal hear clicking sound from el. Coupling then yours system has too much wire and to high resistance is added to 4x4 system (unless yours car did that before you installed switch in which case you do not need to worry, my didn't) and computer each time you press brake pedal calculates (what computer uses to calculate 0.2G I still don't known, I can only guess) that we have excided 0.2 G force limit in braking and it disengages drive shaft it isn't that bad if rear brake pressure valve is working OK but it would be better that we don't have this side effect. Take car for spin to see if it acts as before with 4x4 engaged.
- 8. If all is OK and yellow light don't come after some time of driving and braking, screw back all parts of console and shelves.
- 9. CONGRATULATIONS ON SUCCESSFULLY INSTALLING 4X4 SWITCH

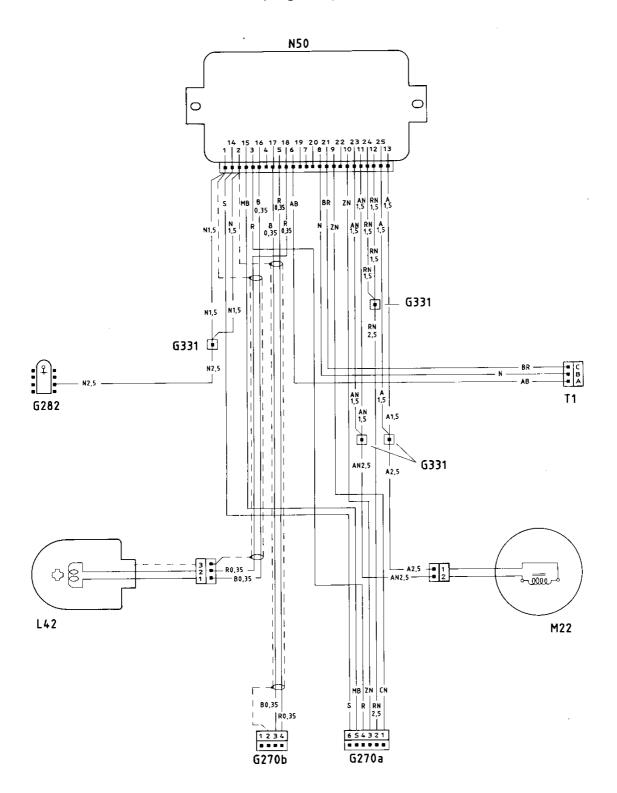
On following page 30 (298 page of wiring diagram) you can see electric wiring scheme of both switches installed on one side of G270a connector of 4x4 system, but you can also install it on other side of that connector which leads to 4x4 computer at end of car N50 page 31 (seen on page 297 of wiring diagram).

WIRING DIAGRAMS

PERMANENT FOUR-WHEEL DRIVE (Diagram B)



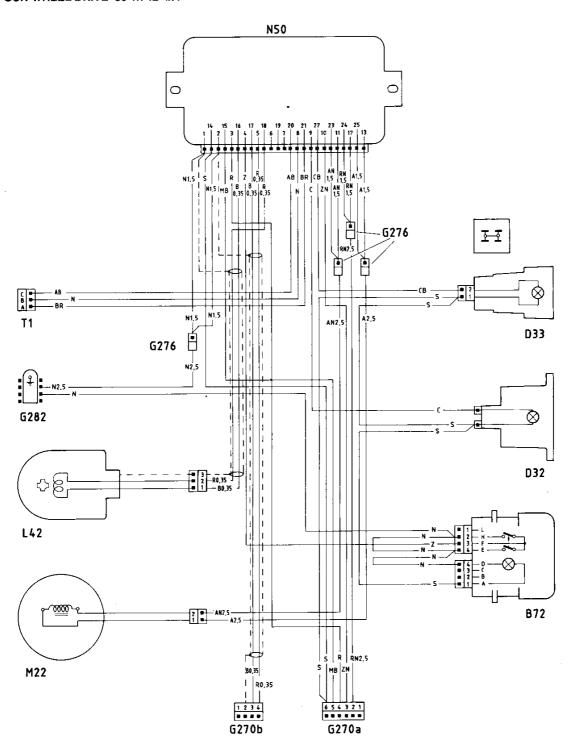
PERMANENT FOUR-WHEEL DRIVE (Diagram A)

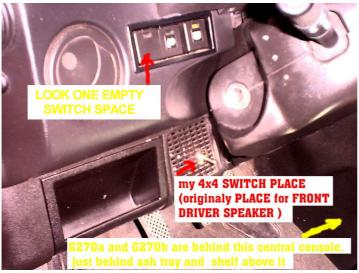


This is wiring diagram of Alfa 33 ie 4x4 car that originally comes with 4x4 switch installed and best way (factory way) would be for us to make exact copy of that or take (from scrap yard) whole rear 4x4 system of that car, computer, wires and switch, and install it in ours P4. Both N50 units work in same way they disconnect power to el. Coupling when you brake and engage it moment later. Of course 4x4 N50 units probably has implemented support for 4x4 while ours have not. ORIGINAL 4x4 SWITCH IS PLACED NEAR FRONT ASH TRAY.

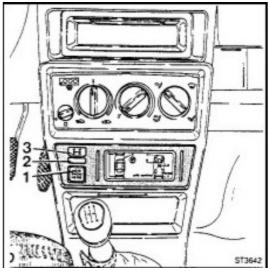
ELECTRICAL SYSTEM

Wiring diagram (Diagram A) FOUR-WHEEL DRIVE 33 1.7 IE 4x4



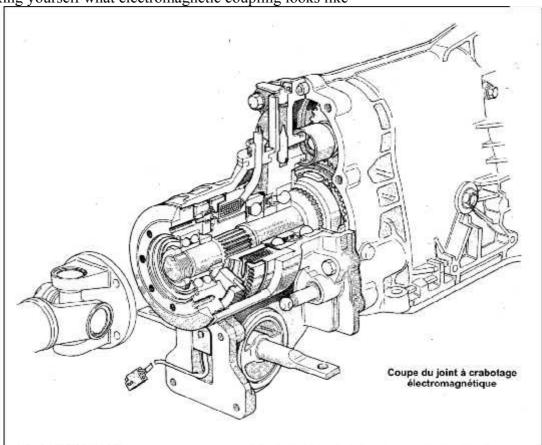


Switch inside my Permanent 4



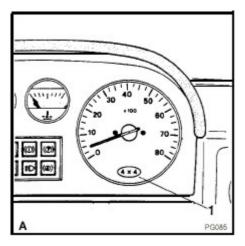
Original position of 4x4 switch on 4x4 Alfa, best position for installing both switches.

If you are asking yourself what electromagnetic coupling looks like



so now you know what expensive part you can damage if you play with 4x4 system and install/use 4x4 switch also you can see on it exactly electromagnetic coil and tooth mesh sensor if you look at it carefully.

WHAT YOU MUST KNOW WHEN DRIVING PERMANENT 4



1 - Permanent 4WD failure warning light. The system comprises an electromagnetic coupling controlled by an electronic control unit for engaging the drive. The system has a self-diagnosis unit and a special warning light (1) to alert the driver in the event of the any system failures. Drive transmission also takes place through a viscous joint in an intermediate position from the propeller shaft.

Warning: The electromagnetic coupling is engaged by turning the ignition key to position 2 (key-controlled services ON). If the vehicle is to be towed, turn the ignition key to position 1 (key-controlled services OFF) without removing the key so as to disengage the electromagnetic coupling.

Warning

Avoid utilizing the vehicle in a manner different to that for which is was designed: it is therefore recommended not to use it as an "all terrain" vehicle. Furthermore follow the precautions listed hereunder:

- utilize tires of the same type and dimensions on all four wheels and ensure that inflation pressures are always those pre-scribed;
- always check brake efficiency after having crossed muddy, sandy or wet terrains;
- when the fitting of snow-chains is required, remember that these must be mounted onto the **front** wheels;
- never tow the vehicle by raising the rear wheels only (front wheels in contact with the ground) to avoid serious damage to the mechanics. In the case of absolute necessity only, tow the vehicle in this way only after insertion of a rotating platform under the front wheels and with the ignition key in position 1 key controlled services OFF and electromagnetic coupling disengaged
- dynamic balancing, with wheels installed on the vehicle, must be carried out with the ignition key in position 1 (ignition controlled functions cut out) in order to disconnect the electromagnetic coupling;
- before carrying out power or brake testing with a roller test bench, remove the fuse protecting the electromagnetic coupling in order to disconnect it.

An Authorized Alfa Romeo Service Station should carry out these operations.

Getting towed

When being towed, secure the towing link to the bracket shown in figure A. Turn the steering lock/ignition switch key to the position "1" (see page 34) and left **in** (key controlled services OFF and for Permanent 4 version electromagnetic coupling **disengaged**).

Warning

- When towing, care should be taken that any hauling local regulation is strictly adhered to.
- When the vehicle is being towed no power assistance is available to the brake system; a substantially greater pedal effort will therefore be needed to obtain effective braking.
- If the vehicle is equipped with power steering, the circuit is not active with the engine at rest and it is therefore necessary to exercise more force on the steering wheel.
- Never withdraw the key from the steering lock/ignition switch because it is possible for the steering lock to engage **accidentally.**
- Never tow the vehicle with only the rear wheels raised from the ground (front drive wheels on the road) to avoid serious mechanical damage. If it cannot be avoided use this system only after placing a rotating platform under the front wheels and turn the steering lock/ignition switch key to the position "1" (key controlled services OFF and for Permanent 4 version electromagnetic coupling disengaged).
- When getting towed, on 4WD version, disengage the four-wheel drive.

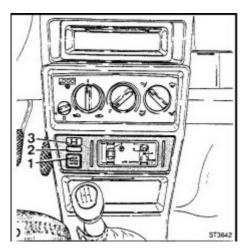
Towing

When taking another vehicle in tow, secure the towing link to the bracket on the underside of the boot as shown in figure 6 or C (4WDversions).

Note for 4WD versions

TO facilitate towing of another vehicle, it is advisable to engage the four-wheel drive.

WHAT YOU MUST KNOW WHEN DRIVING 4x4 WHEEL DRIVE



- 1 Push-button to engage 4WD
- 2 Self-diagnosis system warning light
- 3 4-wheel drive engagement warning light.

The system is composed of a rear differential coupled to the engine unit by a propeller shaft fitted with an electromagnetic coupling; this mechanical device is controlled by an electronic control unit. Engagement of 4WD is possible **at any vehicle speed** and is actuated by a push-button (1).

Avoid maneuvering on high-adhesion road surfaces with the wheels steered to locks and the **4WD engaged.** Under this condition, even though the reliability and strain resisting capabilities of the cars mechanical components are not impaired, the vehicle will result in a braking action. The device is provided with **a** self-diagnosis system and a special warning

light (2) on the dashboard, signaling any possible faulty condition of the control unit, the electromagnetic coupling and the sensors. In such a case, 4WD is automatically disengaged thus preserving safety and reliability levels. 4WD engagement is signaled by warning light (3).

Note

Thanks to a series of sensors, the system optimizes functionality and reliability in any condition:

- inhibiting engagement in case of speed difference between front and rear wheels;
- disengaging 4WD in case of Sharp braking and automatically engaging it when the brake pedal is released.

The system is also fitted with a mesh-control safety device, the operation of which is based on the detection, performed by a coil installed near the coupling, of electromagnetic noises due to mesh failure. Said safety device operates upon engagement driven either by the push-button switch or by brake pedal release (after intervention of brake safety device).

How to chose which drive to utilize

Front-wheel drive only: this is most suitable on normal, dry roads, as it allows maximum savings in fuel consumption, a more comfort-able drive and lower wear of mechanical parts.

4WD: this must be utilized in all those circum-stances when the road presents low adhesion values, I.e. disconnected, wet, snowy or muddy roads and on sandy or muddy routes.

In general: it is recommended to utilize front wheel drive whenever road or atmospheric conditions do not expressly required the use of 4WD.

Warning

Avoid utilizing the vehicle in a manner different to that for which it was designed: it is therefore recommended not to use it as an "all terrain" vehicle. Furthermore follow the precautions listed hereunder:

- utilize tires of the same type and dimensions on all four wheels and ensure that inflation pressures are always those pre-scribed;
- always check brake efficiency after having crossed muddy, sandy or wet terrains;
- when the fitting of snow-chains is required, mounted on-to the front wheels without engaging 4WD.

DISCLAIMER

All written data here are obtained by TESTING with "pick and try" method (also known as right wire-wrong wire, good-bad wire..) on my P4 and from reading all other data you can find here in pictures. All data written here present my knowledge and my own belief so they can be wrong or insufficient. If you find any data that you think is incorrect or wish to change it, adopt it or fulfill manual please let me know by sending me e-mail to tvatavuk@usa.net. Nor me or any other person has any financial benefit from making/distributing this manual. I 'm not and will be not hold responsible for any damage electric, mechanic or any other as result of following this manual, installing and using 4x4 switch in your car. If you install switch you could damage: 4x4 control unit, instrument panel, central console, electromagnetic coupling or any other electric/mechanic part of yours car for which you and only you will be responsible. What I didn't scare you well then go and make switch, if you want that is. You wouldn't believe how much I hate when they write disclaimer with so small font size. Stop reading this you'll lose yours eyesight.